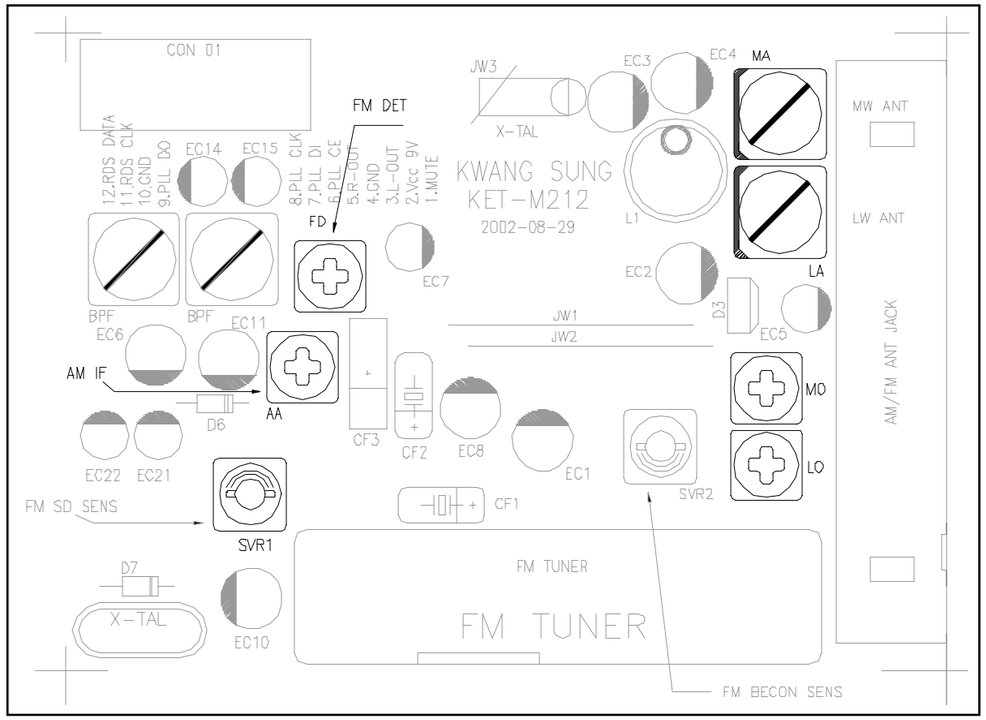
1. Alignment and Adjustments

1-1. Tuner



* Adjustment Location of Tuner PCB

ITEAM	AM(MW) OSC Adjustment	AM(MW) RF Adjustment	LW OSC Adjustment	LW RF Adjustment
Received FREQ.	522~1611 KHz	594 KHz	146~290 KHz	150 KHz
Adjustment point	MO	MA	LO	LA
Output	1~7.0±0.5V	Maximum Output(Fig1-4)	2~7.0±0.5V	Maximum Output(Fig1-4)

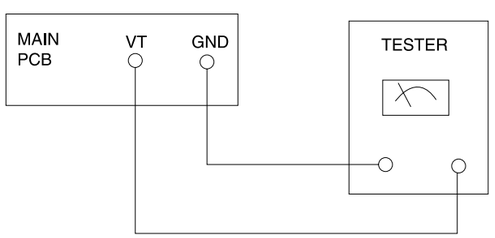


Fig 1-4 OSC Voltage

FM THD Adjustment	
SSG FREQ.	98 MHz
Adjustment point (FM DET)	FM DETECTOR COIL
Output	60 dB
Minumum Distortion (0.4% below) (Figure 1-1)	

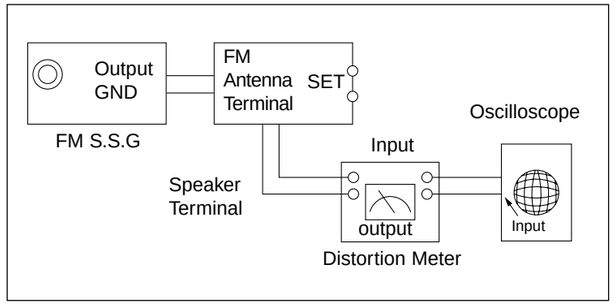


Figure1-1 IF CENTER and THD Adjustment

FM Search Level Adjustment	
SSG FREQ.	98 MHz
Adjustment point (SVR1)	BEACON SENSITIVITY SEMI-VR(10KΩ)
Output	28 dB(±2dB)
Adjust SVR1 (Figure 1-2)	

*Adjust FM S.S.G level to 28dB

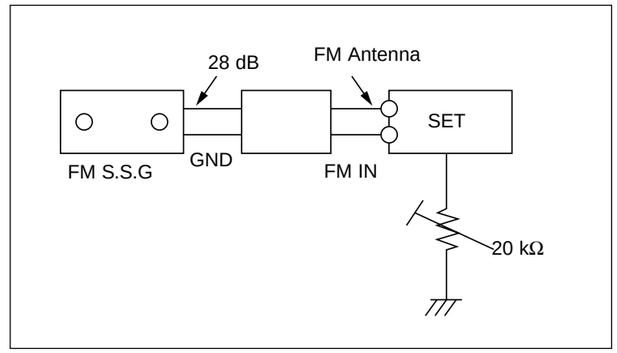


Figure1-2 FM Auto Search Level Adjustment

AM(MW) I.F Adjustment	
SSG FREQ.	450 kHz
Frequency	522 kHz
Adjustment point	AM IF
Maximum output (Figure 1-3)	

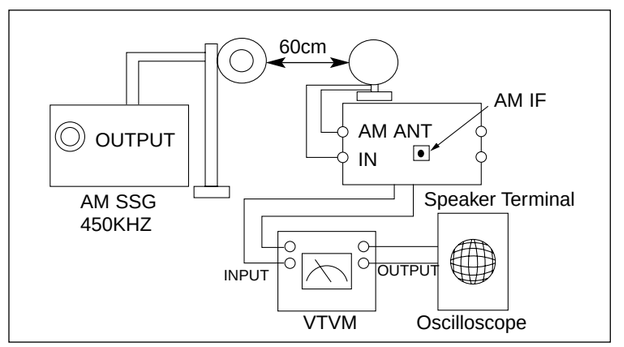


Figure1-3 AM I.F Adjustment

1-1-2 AM(MW),LW,SW1,SW2 Adjustment

	Circuit to be Adjusted	Measuring Instrument & Arrangement	Step	S.S.G Frequency	Radio dial Setting	Adjusting Point	Adjust for
AM (MW)	OSC	Connect AM signal generator to loop antenna,VTVM AND oscilloscope (Fig 1-3)	1	522KHz	522KHz	MW OSC	Adjust for 1.0V±0.1V at the low. (IR117)
			2	1611KHz	1611KHz	MW OSC	Check for 7.0V±1.0V at the high. (IR117)
	RF	"	1	594KHz	594KHz	MW ANT	Maximum out
	INTER FREQ	"	1	455KHz	522KHz	TL2	Maximum out
LW	OSC	Fig 1-3	1		146KHz	LW OSC	Adjust for 2.0V±0.1V at the low.
			2		290KHz	LW OSC	Check for 7.0V±1.0V at the high.
	RF		1	150KHz	150KHz	LW ANT	Maximum out
SW1	OSC	Fig 1-3	1		2.3MHz	SW1 OSC	Adjust for 1.0V±0.1V at the low.
			2		7.3MHz	-	Check for 8.5V±1.0V at the high.
	RF		1	3.5MHz	3.5MHz	SW1 ANT	Maximum out
SW2	OSC	Fig 1-3	1		9.5MHz	SW2 OSC	Adjust for 1.5V±0.1V at the low.
			2		26.1MHz	-	Check for 8.0V±1.0V at the high.
	RF		1	10MHz	10MHz	SW2 ANT	Maximum out